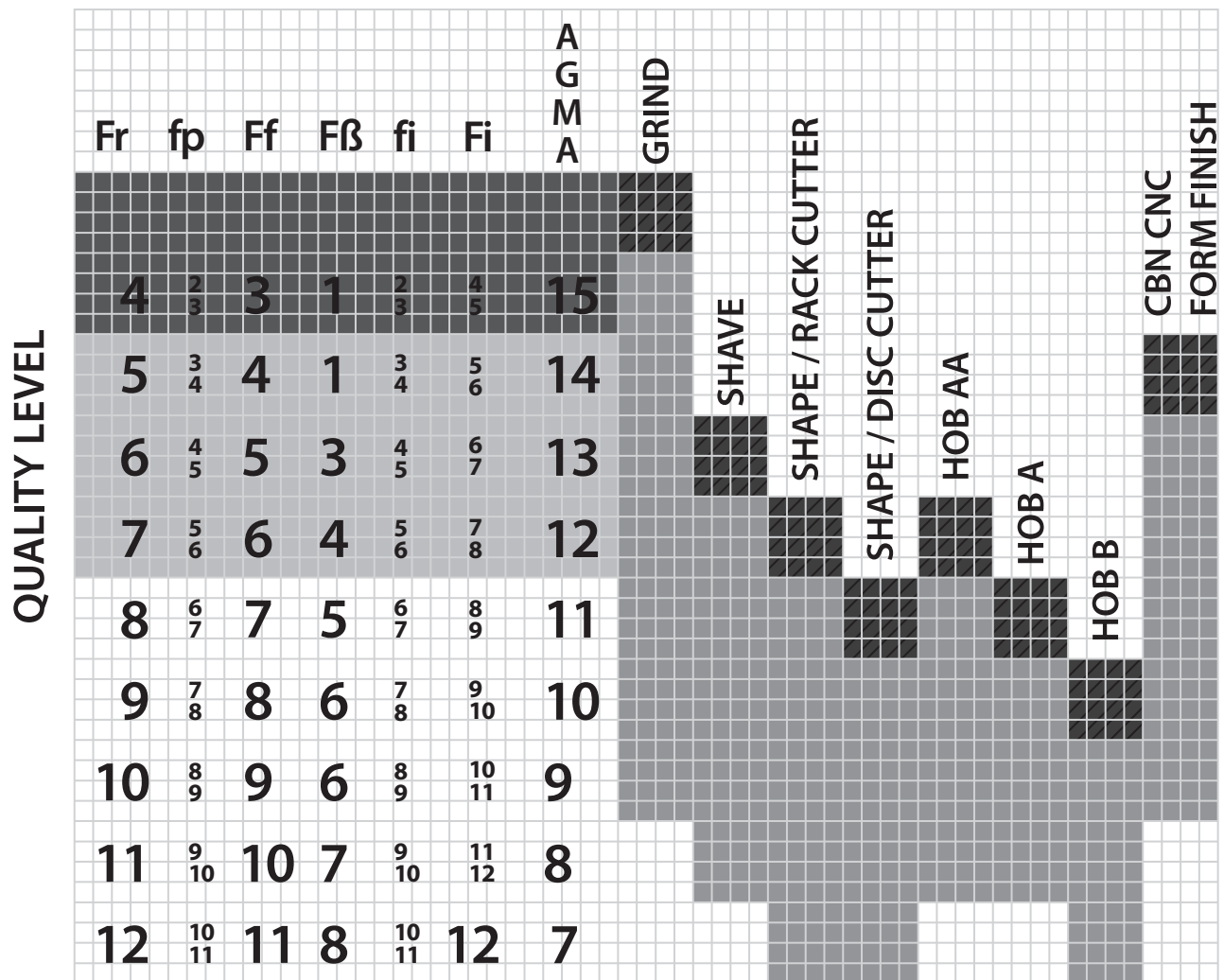


GEAR QUALITY STANDARDS CHART

BY MACHINE METHOD



Fr = Runout

fp = Pitch Variation

Ff = Profile

Fβ = Lead

fi = Tooth to tooth Composite

Fi = Total Composite

SOURCE COMPARISONS: DIN 3962 (1974) and AGMA 390.03

NOTE: SEE THE ACTUAL STANDARDS FOR EXACT COMPARISONS

Courtesy of Gleason Pfauter Hurth

