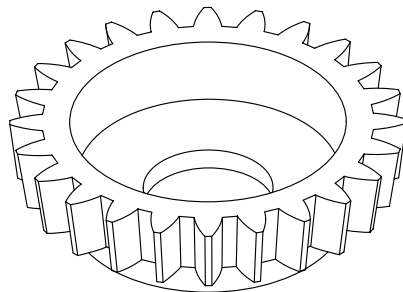


SPS20 SERIES

DP, 20° PA

Diam. Pitch	Pitch Dia.	Bore	No. Teeth	Whole Depth	Series
3	5	1-3/4	15	.7833	SPS20-300-5
4	4	1-1/4	16	.5875	SPS20-400-4
4	5	1-3/4	20	.5875	SPS20-400-5
5	4	1-1/4	20	.490	SPS20-500-4
5	5	1-3/4	25	.490	SPS20-500-5
6	3	1-1/4	18	.4083	SPS20-600-3
6	4	1-1/4	24	.4083	SPS20-600-4
6	5	1-3/4	30	.4083	SPS20-600-5
7	4	1-1/4	28	.350	SPS20-700-4
8	3	1-1/4	24	.3063	SPS20-800-3
8	4	1-1/4	32	.3063	SPS20-800-4
8	5	1-3/4	40	.3063	SPS20-800-5
9	4	1-1/4	36	.2722	SPS20-900-4
10	3	1-1/4	30	.245	SPS20-010-3
10	4	1-1/4	40	.245	SPS20-010-4
12	3	1-1/4	36	.2042	SPS20-012-3
12	4	1-1/4	48	.2042	SPS20-012-4
14	3	1-1/4	42	.175	SPS20-014-3
14	4	1-1/4	56	.175	SPS20-014-4
16	3	1-1/4	48	.1531	SPS20-016-3
16	4	1-1/4	64	.1531	SPS20-016-4
20	3	1-1/4	60	.122	SPS20-020-3
24	3	1-1/4	72	.102	SPS20-024-3
32	3	1-1/4	96	.077	SPS20-032-3
48	3	1-1/4	144	.052	SPS20-048-3
64	3	1-1/4	192	.0395	SPS20-064-3

Pre-Shave, Protuberance Disc Type Non-Topping



*DP=WD

*Constants

2.35 for DP 3 - 4.99

2.45 for DP 5 - 19.99

20DP & finer use $2.4/DP + .002$

Pre-shave cutters 16DP & coarser have protuberance, pre-shave cutters 20DP & finer do not have protuberance.

For "no protuberance" cutters, please inquire on SPSN20 Series.