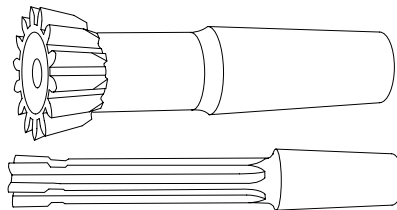


K25 SERIES

DP, 25° PA

Diam. Pitch	No. Teeth	Approx. Stroke	Whole Depth	Series
5	9	2-1/2	.450	K25-05-9
6	8	2-1/4	.375	K25-06-8
6	12	2-1/2	.375	K25-06-12
7	8	2-1/4	.3214	K25-07-8
8	6	2-1/8	.2813	K25-08-6
8	8	2-1/4	.2813	K25-08-8
8	9	2-3/8	.2813	K25-08-9
8	14	2	.2813	K25-08-14
9	7	2	.250	K25-09-7
10	8	1-7/8	.225	K25-10-8
10	9	2	.225	K25-10-9
10	10	2	.225	K25-10-10
10	16	2-1/2	.225	K25-10-16
12	6	2	.1875	K25-12-6
12	8	2	.1875	K25-12-8
12	12	3	.1875	K25-12-12
12	18	2	.1875	K25-12-18
14	10	2	.1607	K25-14-10
16	12	2-1/4	.1406	K25-16-12
18	12	1-3/4	.125	K25-18-12
20	12	2	.112	K25-20-12
24	16	1-3/4	.0937	K25-24-16
32	20	1-3/4	.0708	K25-32-20
40	24	1-1/2	.057	K25-40-24
48	18	1-1/2	.0478	K25-48-18



WD = 2.25/DP
20DP & finer WD = 2.2/DP + .002

Stem design and stroke length vary, please confirm tool specifications with your salesmen.

Maximum Tooth Chart

25° PA

Teeth in Gear	Max in Cutter
12	- 4
13	- 4
14	- 5
15	- 6
16	- 6
17	- 7
18	- 7
19	- 8
20	- 8
21	- 9
22	- 10
23	- 11
24	- 12

Teeth in Gear	Max in Cutter
25	- 13
26	- 14
27	- 15
28	- 16
29	- 17
30	- 18
31	- 19
32	- 20
33	- 21
34	- 22
35	- 23
36	- 24