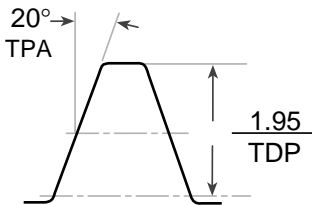
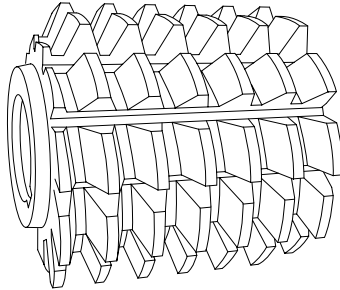


HTD30 SERIES

TDP, 20° TPA

30° Helical Trans. DP & Trans. PA Finishing, Single Thread Right Hand



20 DP & finer, $WD = 2.20/TDP + .002$
 $20^\circ TPA = 17.4952^\circ NPA = (17^\circ 29'43'')$

For left hand hob, inquire on HTDL30 Series.

Transverse DP	Norm. DP	OD	Length	Bore	Whole Depth	Specify Class B, C, D
1	1.155	10-1/4	13-1/2	2	1.950	HTD30-100
1-1/4	1.434	8-1/4	9	1-1/2	1.560	HTD30-125
1-1/2	1.732	7	8	1-1/2	1.300	HTD30-150
1-3/4	2.021	6-1/4	7	1-1/2	1.1143	HTD30-175
2	2.309	5-3/4	6-1/2	1-1/2	.9750	HTD30-200
2-1/2	2.887	5	6-1/2	1-1/2	.780	HTD30-250
2-3/4	3.175	4-1/2	5	1-1/4	.7091	HTD30-275
3	3.464	4-1/2	5	1-1/4	.650	HTD30-300
3-1/2	4.041	4	4	1-1/4	.5571	HTD30-350
4	4.619	4	4	1-1/4	.4875	HTD30-400
4-1/2	5.196	3-1/2	3-1/2	1-1/4	.4333	HTD30-450
5	5.774	3-1/2	3-1/2	1-1/4	.390	HTD30-500
5-1/2	6.350	3-1/4	3-1/4	1-1/4	.3545	HTD30-550
6	6.928	3-1/4	3-1/4	1-1/4	.325	HTD30-600
6-1/2	7.505	3	3	1-1/4	.300	HTD30-650
7	8.083	3	3	1-1/4	.2786	HTD30-700
8	9.238	3	3	1-1/4	.2438	HTD30-800
9	10.392	2-3/4	2-3/4	1-1/4	.2167	HTD30-900
10	11.547	1-7/8	1-7/8	3/4	.1950	HTD30-010S
10	11.547	2-3/4	2-3/4	1-1/4	.1950	HTD30-010
11	12.702	2-1/2	2-1/2	1-1/4	.1773	HTD30-011
12	13.856	1-7/8	1-7/8	3/4	.1625	HTD30-012S
12	13.856	2-1/2	2-1/2	1-1/4	.1625	HTD30-012
14	16.165	2-1/2	2-1/2	1-1/4	.1541	HTD30-014
16	18.475	1-7/8	1-7/8	3/4	.1219	HTD30-016S
16	18.475	2-1/2	2-1/2	1-1/4	.1219	HTD30-016
18	20.7846	1-7/8	1-7/8	3/4	.1083	HTD30-018S
20	23.094	1-7/8	1-7/8	3/4	.112	HTD30-020S
24	27.713	1-7/8	1-7/8	3/4	.0936	HTD30-024S
28	32.3316	1-7/8	1-7/8	3/4	.0805	HTD30-028S
32	36.950	1-7/8	1-7/8	3/4	.0707	HTD30-032S

DON'T SEE WHAT YOU WANT?

Sizes and configurations shown are the most popular. Other sizes and configurations available from stock, please call.