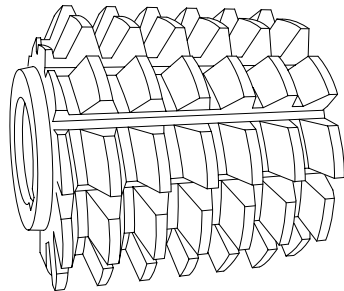


HS22 SERIES

DP, 22-1/2° PA

| Diam. Pitch | O.D. | Length | Bore | Whole Depth | Specify Class B, C, D |
|----------------|-------|--------|-------|----------------|--------------------------|
| 1-1/2 | 7-1/2 | 7-1/2 | 1-1/2 | 1.4381 | HS22-150 |
| 2 | 5-1/4 | 6 | 1-1/4 | 1.0786 | HS22-200 |
| 2-1/2 | 4-3/4 | 5 | 1-1/4 | .8628 | HS22-250 |
| 3 | 4-1/2 | 5 | 1-1/4 | .719 | HS22-300 |
| 4 | 4 | 4 | 1-1/4 | .5393 | HS22-400 |
| 5 | 3-1/2 | 3-1/2 | 1-1/4 | .4314 | HS22-500 |
| 6 | 3-1/2 | 3-1/2 | 1-1/4 | .3595 | HS22-600 |
| 8 | 3 | 3 | 1-1/4 | .2696 | HS22-800 |
| 10 | 3 | 3 | 1-1/4 | .2157 | HS22-010 |
| 12 | 2-3/4 | 2-3/4 | 1-1/4 | .1798 | HS22-012 |
| 16 | 1-7/8 | 1-7/8 | 3/4 | .1348 | HS22-016S |

**Finishing, Single Thread
Right Hand, Non-Topping**



$$2.157/DP = WD$$

For 2.25/DP Depth inquire on HD22 Series.