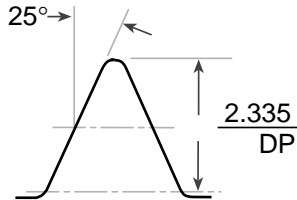
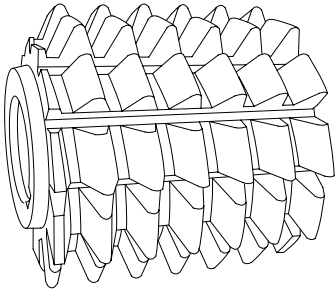


# HR25 SERIES

## DP, 25° PA

### Full Fillet, Finishing Single Thread, Right Hand Non-Topping



Class AA may be special ordered.  
For cut down size, inquire on CHR25 Series.  
For left hand hob, inquire on HLR25 Series.

Diam. Pitch	O.D.	Length	Bore	Whole Depth	Specify Class A, B, C, D
1	10-1/4	12-1/2	2	2.335	HR25-100
1-1/4	8-7/8	11	2	1.868	HR25-125
1-1/2	8-1/4	10	2	1.5567	HR25-150
1-3/4	6-3/4	8	1-1/2	1.3343	HR25-175
2	6	7	1-1/2	1.1675	HR25-200
2-1/4	6	7	1-1/2	1.0378	HR25-225
2-1/2	5-1/4	7	1-1/2	.934	HR25-250
2-3/4	5	6	1-1/2	.8491	HR25-275
3	4-1/2	5	1-1/4	.7783	HR25-300
3-1/2	4-1/4	4-1/4	1-1/4	.6671	HR25-350
4	4	4	1-1/4	.5838	HR25-400
4-1/2	3-1/2	3-1/2	1-1/4	.5189	HR25-450
5	3-1/2	3-1/2	1-1/4	.467	HR25-500
6	3-1/2	3-1/2	1-1/4	.3892	HR25-600
7	3-1/4	3-1/4	1-1/4	.3336	HR25-700
8	3	3	1-1/4	.2919	HR25-800
9	3	3	1-1/4	.2594	HR25-900
10	1-7/8	1-7/8	3/4	.2335	HR25-010S
10	3	3	1-1/4	.2335	HR25-010
11	2-3/4	2-3/4	1-1/4	.2123	HR25-011
12	2-3/4	2-3/4	3/4	.1946	HR25-012S
12	2-3/4	2-3/4	1-1/4	.1946	HR25-012
14	2-1/2	2-1/2	1-1/4	.1668	HR25-014
16	1-7/8	1-7/8	3/4	.1459	HR25-016S
16	2-1/2	2-1/2	1-1/4	.1459	HR25-016