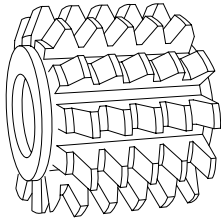


HM8-25 SERIES DP, 25° PA

**8mm Bore
Finishing, Single Thread
Right Hand, Non-Topping**



WD = 2.2/DP + .002
18 DP and coarser, WD is 2.157/DP

For 10mm bore, inquire on HM1-25 Series.
For topping hob, inquire on HMT8-25 Series.

**Solid Carbide Available
PM M45 & M42 In Stock!!**

Diam. Pitch	O.D.	Approx. Length	Whole Depth	Specify Class AA, A, B, C, D
16	1	3/4	.1348	HM8-25-016-10
18	1	3/4	.1198	HM8-25-018-10
20	1	3/4	.112	HM8-25-020-10
22	1	3/4	.102	HM8-25-022-10
24	3/4	3/4	.0937	HM8-25-024-75
26	3/4	3/4	.0866	HM8-25-026-75
28	3/4	3/4	.0806	HM8-25-028-75
30	3/4	3/4	.0753	HM8-25-030-75
32	3/4	3/4	.0708	HM8-25-032-75
36	3/4	3/4	.0631	HM8-25-036-75
40	3/4	3/4	.057	HM8-25-040-75
42	3/4	3/4	.0544	HM8-25-042-75
48	3/4	3/4	.0478	HM8-25-048-75
50	5/8	11/16	.046	HM8-25-050-62
60	5/8	11/16	.0326	HM8-25-060-62
64	5/8	11/16	.0364	HM8-25-064-62
72	5/8	11/16	.0326	HM8-25-072-62
80	5/8	11/16	.0295	HM8-25-080-62
82	5/8	11/16	.0288	HM8-25-082-62
96	5/8	11/16	.0249	HM8-25-096-62
100	5/8	11/16	.024	HM8-25-100-62