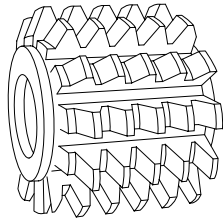


# HM8-20 & HMT8-20 SERIES

## DP, 20° PA

**8mm Bore  
Finishing, Single Thread  
Right Hand, Topping  
& Non-Topping**



$$WD = 2.20/DP + .002$$

*Inquire about preshaves, pregrind, left hand and other special features. OD sizes shown are the most popular. Other sizes are also available from stock. Please specify.*

**Solid Carbide Available  
PM M45 & M42 In Stock!!**

Diam. Pitch	Available O.D.'s	Length	Whole Depth	Specify Class AAA, AA, A, B, C, D	
				Non-Topping	Topping
20	1	3/4	.112	HM8-20-020-10	HMT8-20-020-10
22	1	3/4	.102	HM8-20-022-10	HMT8-20-022-10
24	1, 3/4	3/4	.0937	HM8-20-024	HMT8-20-024
26	1, 3/4	3/4	.0866	HM8-20-026	HMT8-20-026
28	1, 3/4	3/4	.0806	HM8-20-028	HMT8-20-028
30	1, 3/4	3/4	.0753	HM8-20-030	HMT8-20-030
32	1, 3/4, 5/8	3/4	.0708	HM8-20-032	HMT8-20-032
34	1, 5/8	3/4	.0667	HM8-20-034	HMT8-20-034
36	3/4, 5/8	1-1/8	.0631	HM8-20-036	HMT8-20-036
36	1	11/16	.0631	HM8-20-036-10	HMT8-20-036-10
40	1, 3/4	11/16	.057	HM8-20-040	HMT8-20-040
42	1, 3/4	11/16	.0544	HM8-20-042	HMT8-20-042
48	1, 3/4, 5/8	11/16	.0478	HM8-20-048	HMT8-20-048
50	1	11/16	.046	HM8-20-050-10	HMT8-20-050-10
52	1, 5/8	11/16	.0443	HM8-20-052	HMT8-20-052
56	1, 3/4, 5/8	11/16	.0413	HM8-20-056	HMT8-20-056
60	1, 5/8	11/16	.0387	HM8-20-060	HMT8-20-060
64	1/2	1/2	.0364	HM8-20-064-50	HMT8-20-064-50
64	1, 3/4, 5/8	11/16	.0364	HM8-20-064	HMT8-20-064
72	1/2	1/2	.0326	HM8-20-072-50	HMT8-20-072-50
72	1, 3/4, 5/8	11/16	.0326	HM8-20-072	HMT8-20-072
80	1, 3/4, 5/8	11/16	.0295	HM8-20-080	HMT8-20-080
96	1/2	1/2	.0249	HM8-20-096-50	HMT8-20-096-50
96	1, 3/4, 5/8	11/16	.0249	HM8-20-096	HMT8-20-096
100	1, 5/8	11/16	.024	HM8-20-100	HMT8-20-100
120	1/2	1/2	.0203	HM8-20-120-50	HMT8-20-120-50
120	1, 3/4, 5/8	11/16	.0203	HM8-20-120	HMT8-20-120
127	1, 5/8	5/8	.0193	HM8-20-127	HMT8-20-127
132	3/4	11/16	.0187	HM8-20-132-75	HMT8-20-132-75
150	5/8	5/8	.0167	HM8-20-150-62	HMT8-20-150-62
157	1, 5/8	11/16	.0160	HM8-20-157	HMT8-20-157
180	1, 5/8	11/16	.0142	HM8-20-180	HMT8-20-180

*Please specify OD.*

**DON'T SEE WHAT YOU WANT?**

*Sizes and configurations shown are the most popular. Other sizes and configurations available from stock, please call.*