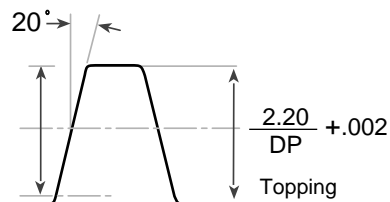
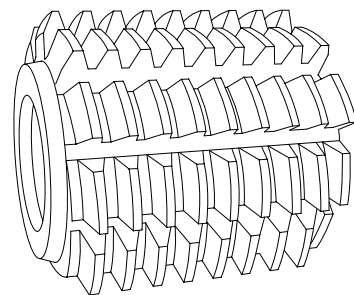


HFH20 & HTH20 SERIES

DP, 20° PA

Diam. Pitch	O.D.	Length	Whole Depth	Specify Class AA, A, B, C, D	
				Non-Topping	Topping
16	1-1/4	1-1/4	.1348	HFH20-016	HTH20-016
18	1-1/4	1-1/4	.1198	HFH20-018	HTH20-018
20	1-1/4	1-1/4	.112	HFH20-020	HTH20-020
22	1-1/4	1-1/4	.102	HFH20-022	HTH20-022
24	1-1/4	1-1/4	.0937	HFH20-024	HTH20-024
26	1-1/4	1-1/4	.0866	HFH20-026	HTH20-026
28	1-1/8	1-1/8	.0806	HFH20-028	HTH20-028
30	1-1/8	1-1/8	.0753	HFH20-030	HTH20-030
32	1-1/8	1-1/8	.0708	HFH20-032	HTH20-032
34	1-1/8	1-1/8	.0667	HFH20-034	HTH20-034
35	1-1/8	1-1/8	.0649	HFH20-035	HTH20-035
36	1-1/8	1-1/8	.0631	HFH20-036	HTH20-036
38	1-1/8	1-1/8	.0599	HFH20-038	HTH20-038
40	1-1/8	1-1/8	.057	HFH20-040	HTH20-040
42	1-1/8	1-1/8	.0544	HFH20-042	HTH20-042
44	1-1/8	1-1/8	.052	HFH20-044	HTH20-044
46	1-1/8	1-1/8	.0498	HFH20-046	HTH20-046
48	1-1/8	1-1/8	.0478	HFH20-048	HTH20-048
50	1-1/8	1-1/8	.046	HFH20-050	HTH20-050
52	1-1/8	1-1/8	.0443	HFH20-052	HTH20-052
54	1-1/8	1-1/8	.0427	HFH20-054	HTH20-054
56	1-1/8	1-1/8	.0413	HFH20-056	HTH20-056
57	1-1/8	1-1/8	.0406	HFH20-057	HTH20-057
58	1-1/8	1-1/8	.0399	HFH20-058	HTH20-058
60	1-1/8	1-1/8	.0387	HFH20-060	HTH20-060
62	1-1/8	1-1/8	.0375	HFH20-062	HTH20-062
64	1-1/8	1-1/8	.0364	HFH20-064	HTH20-064
66	1-1/8	1-1/8	.0353	HFH20-066	HTH20-066
70	1-1/8	1-1/8	.0334	HFH20-070	HTH20-070
72	1-1/8	1-1/8	.0326	HFH20-072	HTH20-072
77	1-1/8	1-1/8	.0306	HFH20-077	HTH20-077
80	1-1/8	1-1/8	.0295	HFH20-080	HTH20-080
84	1-1/8	1-1/8	.0282	HFH20-084	HTH20-084
85	1-1/8	1-1/8	.0279	HFH20-085	HTH20-085
88	1-1/8	1-1/8	.027	HFH20-088	HTH20-088
92	1-1/8	1-1/8	.0259	HFH20-092	HTH20-092
96	1-1/8	1-1/8	.0249	HFH20-096	HTH20-096
100	1-1-8	1-1/8	.024	HFH20-100	HTH20-100
120	1-1/8	1-1/8	.0203	HFH20-120	HTH20-120
127	1-1/8	1-1/8	.0193	HFH20-127	HTH20-127
160	1-1/8	1-1/8	.0158	HFH20-160	HTH20-160
180	1-1/8	1-1/8	.0142	HFH20-180	HTH20-180

**1/2" Bore
Finishing, Single Thread
Right Hand, Topping &
Non-Topping**



Non-topping

For 18DP and coarser $WD = 2.157/DP$
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