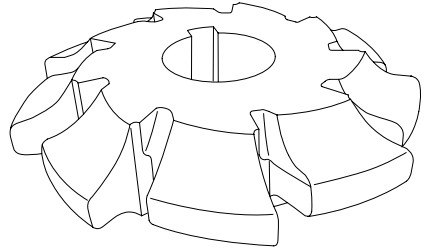


# F14 SERIES

## DP, 14-1/2° PA

Diam. Pitch	Cutter Dia.	Size Hole	Specify Cutter Number
1	8-1/2	2	F14-100
1-1/4	7-3/4	2	F14-125
1-1/2	7	1-3/4	F14-150
1-3/4	6-1/2	1-3/4	F14-175
2	5-3/4	1-1/2	F14-200
2-1/4	5-3/4	1-1/2	F14-225
2-1/2	5-3/4	1-1/2	F14-250
2-3/4	4-3/4	1-1/4	F14-275
3	4-3/4	1-1/4	F14-300
3-1/2	4-1/2	1-1/4	F14-350
4	4-1/4	1-1/4	F14-400
4	3-1/2	1	F14-401
4-1/2	3-1/2	1	F14-451
5	3-3/4	1-1/4	F14-500
5	3-3/8	1	F14-501
5-1/2	3-3/8	1	F14-551
6	3-1/2	1-1/4	F14-600
6	3-1/8	1	F14-601
7	2-7/8	1	F14-701
8	3-1/4	1-1/4	F14-800
8	2-7/8	1	F14-801
9	2-3/4	1	F14-901
10	2-3/4	1	F14-0101
10	2-3/8	7/8	F14-0107
12	2-5/8	1	F14-0121
12	2-1/4	7/8	F14-0127
14	2-1/2	1	F14-0141
14	2-1/8	7/8	F14-0147
16	2-3/8	1	F14-0161
16	2-1/8	7/8	F14-0167
18	2-3/8	1	F14-0181
18	2	7/8	F14-0187
20	2-3/8	1	F14-0201
20	2	7/8	F14-0207
22	2	7/8	F14-0227
24	2-1/4	1	F14-0241
24	1-3/4	7/8	F14-0247
26	2-1/4	1	F14-0261
26	1-3/4	7/8	F14-0267
28	2-1/4	1	F14-0281
28	1-3/4	7/8	F14-0287
30	1-3/4	7/8	F14-0307
32	2-1/4	1	F14-0321
32	1-3/4	7/8	F14-0327
36	2-1/4	1	F14-0361
36	1-3/4	7/8	F14-0367
40	1-3/4	7/8	F14-0407
48	2-1/4	1	F14-0481
48	1-3/4	7/8	F14-0487
56	1-3/4	7/8	F14-0567
60	2-1/4	1	F14-0601
60	1-3/4	7/8	F14-0607
64	1-3/4	7/8	F14-0647

## Single Involute Cutters Diametral Pitch, Full Depth



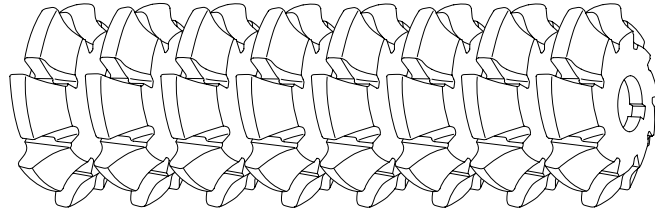
2.157/DP=WD

Cutter #	Range
1	135 to a rack
2	55 to 134 teeth
3	35 to 54 teeth
4	26 to 34 teeth

Cutter #	Range
5	21 to 25 teeth
6	17 to 20 teeth
7	14 to 16 teeth
8	12 to 13 teeth

## F14 SERIES COMPLETE SET

### Full Range 1-8



2.157/DP=WD

Diam. Pitch	Cutter Dia.	Size Hole	Set Series
4	4-1/4	1-1/4	F14-400-SET
5	3-3/4	1-1/4	F14-500-SET
6	3-1/2	1-1/4	F14-600-SET
8	3-1/4	1-1/4	F14-800-SET
10	2-3/4	1	F14-0101-SET
12	2-5/8	1	F14-0121-SET
14	2-1/2	1	F14-0141-SET
16	2-3/8	1	F14-0161-SET
20	2-3/8	1	F14-0201-SET
24	2-1/4	1	F14-0241-SET
32	2-1/4	1	F14-0321-SET

Cutter #	Range
1	135 to a rack
2	55 to 134 teeth
3	35 to 54 teeth
4	26 to 34 teeth

Cutter #	Range
5	21 to 25 teeth
6	17 to 20 teeth
7	14 to 16 teeth
8	12 to 13 teeth

We can also make up sets for other pitches. Please call to get your special set.