

BHXM SERIES

Metric Hex Pull Broach



Hex	Dec. Dim.	Pitch	Length of Teeth	Overall Length	Length of Cut		Auto Puller Dia.	Series
					Min.	Max.		
6mm	.2377	1/4	7	17	.28	1.00	3/16	BHXM-600
7mm	.2770	1/4	7	17	.28	1.00	3/16	BXHM-700
8mm	.3165	1/4	7	17	.28	1.00	1/4	BXHM-800
10mm	.3952	1/4	9	19	.28	1.00	3/8	BXHM-010
12mm	.4739	5/16	12	20	.32	1.25	3/8	BXHM-012
14mm	.5527	11/32	13	22	.38	1.37	1/2	BXHM-014
16mm	.6320	3/8	16	25	.40	1.50	5/8	BXHM-016
18mm	.7102	7/16	19	27	.44	1.75	5/8	BXHM-018
20mm	.7889	7/16	22	31	.50	2.00	3/4	BXHM-020
22mm	.8676	1/2	25	34	.58	2.20	3/4	BXHM-022
24mm	.9464	9/16	27	37	.58	2.50	3/4	BXHM-024
25mm	.9858	5/8	28	38	.68	3.20	7/8	BXHM-025

PHXM SERIES

Metric Hex Push Broach



Hex	Dec. Dim. (Max.)	Diag. Dim. (Max.)	Pilot Dia.	Drill Size	Broach Length	Length of Cut		Series
						Min.	Max.	
4mm	.1585	.1830	.1575	4.0	5-1/2	1/4	1/2	PHXM-400
5mm	.1983	.2280	.1968	5.0	6	1/4	3/4	PHXM-500
6mm	.2377	.2740	.2362	6.0	6-1/2	1/4	3/4	PHXM-600
7mm	.2770	.3190	.2756	7.0	7-3/4	3/8	1	PHXM-700
8mm	.3165	.3644	.3150	8.0	8-1/2	3/8	1	PHXM-800
10mm	.3952	.4553	.3937	10.0	10	3/8	1-3/8	PHXM-010
12mm	.4739	.5462	.4724	12.0	12-3/8	1/2	1-3/8	PHXM-012
14mm	.5527	.6342	.5512	14.0	14-1/4	1/2	1-1/2	PHXM-014
16mm	.6320	.7258	.6230	16.0	16-7/8	1/2	1-5/8	PHXM-016
18mm	.7102	.8160	.7087	18.0	17	5/8	1-5/8	PHXM-018
20mm	.7889	.9059	.7874	20.0	17-7/8	5/8	1-5/8	PHXM-020
22mm	.8676	.9968	.8661	22.0	18-7/8	5/8	1-5/8	PHXM-022
24mm	.9464	1.0878	.9449	24.0	19-7/8	5/8	1-5/8	PHXM-024
25mm	.9858	1.1333	.9842	25.0	19-7/8	5/8	1-5/8	PHXM-025