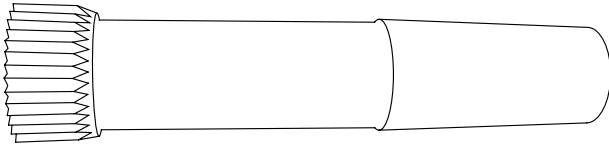


KM45 SERIES

45°

Module Full Fillet, Involute Spline



ANSI B92.2M-1980

Stem design and stroke length vary, please confirm tool specifications with your salesmen.

Maximum Tooth Chart 45° PA

Teeth in Gear	Max in Cutter
10	- 6
11	- 7
12	- 8
13	- 9
14	- 10
15	- 11
16	- 12
17	- 13
18	- 14
19	- 15
20	- 16
21	- 17
22	- 18
23	- 19
24	- 20

Teeth in Gear	Max in Cutter
25	- 21
26	- 22
27	- 23
28	- 24
29	- 25
30	- 26
31	- 27
32	- 28
33	- 29
34	- 30
35	- 31
36	- 32
37	- 33
38	- 34

Module	No. Teeth	Approx. Stroke	Whole Depth	Series
0.5	20	1-1/4	.0197	KM45-050-20
0.7	10	1-1/4	.0276	KM45-070-10
0.7	18	1-1/2	.0276	KM45-070-18
0.75	10	1-1/2	.0295	KM45-075-10
0.75	18	1-1/2	.0295	KM45-075-18
1.0	8	1	.0394	KM45-100-8
1.0	14	1-1/2	.0394	KM45-100-14
1.25	8	1-1/4	.0492	KM45-125-8
1.25	14	1-1/2	.0492	KM45-125-14
1.50	8	1-1/4	.0591	KM45-150-8
1.50	12	2-1/2	.0591	KM45-150-12
1.75	8	1-1/4	.0689	KM45-175-8
1.75	10	1-1/2	.0689	KM45-175-10
2.0	8	1-3/4	.0787	KM45-200-8
2.0	12	2	.0787	KM45-200-12