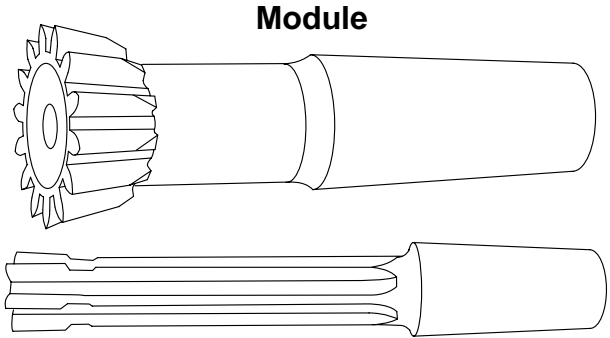


KM20 SERIES

20° PA

Module	No. Teeth	Approx. Stroke	Whole Depth	Series
0.2	28	7/8	.0193	KM20-020-28
0.2	48	1-1/4	.0193	KM20-020-48
0.25	36	1	.0236	KM20-025-36
0.25	120	1-1/4	.0236	KM20-025-120
0.3	20	3/4	.0266	KM20-030-20
0.3	36	1	.0266	KM20-030-36
0.4	18	1-1/4	.0354	KM20-040-18
0.4	32	1-1/2	.0354	KM20-040-32
0.5	16	1/4	.0443	KM20-050-16
0.5	28	1-1/2	.0443	KM20-050-28
0.6	22	1-1/2	.0532	KM20-060-22
0.7	14	1-1/4	.0620	KM20-070-14
0.7	22	1-1/2	.0620	KM20-070-22
0.75	10	1-1/4	.0664	KM20-075-10
0.75	14	1-1/2	.0664	KM20-075-14
0.75	22	1-3/4	.0664	KM20-075-22
0.8	12	1-1/2	.0709	KM20-080-12
0.8	18	1-3/4	.0709	KM20-080-18
0.8	24	2	.0709	KM20-080-24
0.9	16	1-1/2	.0797	KM20-090-16
1	8	1-1/4	.0886	KM20-100-8
1	10	1-1/2	.0886	KM20-100-10
1	12	1-3/4	.0886	KM20-100-12
1	16	2	.0886	KM20-100-16
1.25	6	.900	.1107	KM20-125-6
1.25	8	1-1/4	.1107	KM20-125-8
1.25	8	2.125	.1107	KM20-125-8L
1.25	12	1-3/4	.1107	KM20-125-12
1.25	20	1-7/8	.1107	KM20-125-20
1.5	6	1-1/8	.1274	KM20-150-6
1.5	8	1-1/2	.1329	KM20-150-8
1.5	10	2-3/8	.1329	KM20-150-10



Module
Maximum Tooth Chart
20° PA

Teeth in Gear	Max in Cutter	Teeth in Gear	Max in Cutter
16	- 5	31	- 14
17	- 6	32	- 14
18	- 6	33	- 15
19	- 7	34	- 16
20	- 7	35	- 17
21	- 8	36	- 18
22	- 8	37	- 19
23	- 9	38	- 20
24	- 10	39	- 21
25	- 10	40	- 22
26	- 11	41	- 23
27	- 12	42	- 24
28	- 12	43	- 25
29	- 13	44	- 26
30	- 13		

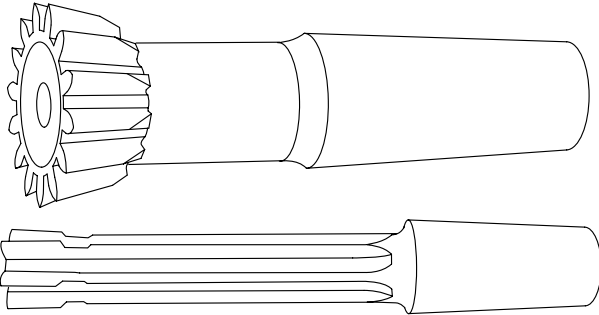
For complete trimming chart, see Section G.
Many other cutters available.

(continued on next page)

KM20 SERIES

20° PA (continued)

Module



Maximum Tooth Chart
20° PA

Teeth in Gear	-	Max in Cutter	Teeth in Gear	-	Max in Cutter
16	-	5	31	-	14
17	-	6	32	-	14
18	-	6	33	-	15
19	-	7	34	-	16
20	-	7	35	-	17
21	-	8	36	-	18
22	-	8	37	-	19
23	-	9	38	-	20
24	-	10	39	-	21
25	-	10	40	-	22
26	-	11	41	-	23
27	-	12	42	-	24
28	-	12	43	-	25
29	-	13	44	-	26
30	-	13			

Module	No. Teeth	Approx. Stroke	Whole Depth	Series
1.5	12	2-1/2	.1329	KM20-150-12
1.5	16	2-3/4	.1329	KM20-150-16
1.75	6	1	.1550	KM20-175-6
1.75	8	1-1/2	.1550	KM20-175-8
1.75	12	2	.1550	KM20-175-12
1.75	16	2-1/4	.1550	KM20-175-16
2	6	1-1/4	.1772	KM20-200-6
2	8	1-1/8	.1772	KM20-200-8
2	8	2-1/4	.1772	KM20-200-8L
2	10	1-3/4	.1772	KM20-200-10
2	11	1-7/8	.1772	KM20-200-11
2	12	2-1/4	.1772	KM20-200-12
2	15	2-3/4	.1772	KM20-200-15
2.25	10	2-1/4	.1994	KM20-225-10
2.5	6	2	.2214	KM20-250-6
2.5	8	2-7/8	.2214	KM20-250-8
2.5	10	2-3/4	.2214	KM20-250-10
2.5	12	2-3/4	.2214	KM20-250-12
2.5	16	2-3/4	.2214	KM20-250-16
3	6	2	.2657	KM20-300-6
3	8	2-1/2	.2657	KM20-300-8
3	9	2	.2657	KM20-300-9
3	10	2-3/4	.2657	KM20-300-10
3.5	10	3	.3100	KM20-350-10
4	8	3	.3543	KM20-400-8
4	10	3	.3543	KM20-400-10
4.5	8	3-1/2	.3986	KM20-450-8
5	6	1-5/8	.443	KM20-500-6
5	8	2-1/4	.443	KM20-500-8
6	6	3-1/2	.5315	KM20-600-6