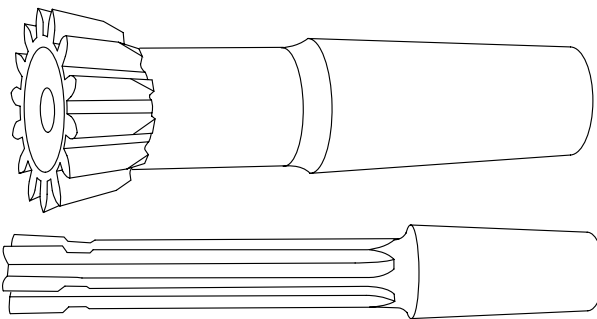


# KDP14 SERIES

## DP, 14-1/2° PA

Diam. Pitch	No. Teeth	Approx. Stroke	Whole Depth	Series
4	6	2-3/4	.5625	KDP14-04-6
5	7	2-1/2	.450	KDP14-05-7
5	8	3-1/4	.450	KDP14-05-8
6	6	2-3/4	.375	KDP14-06-6
6	6	3-1/2	.375	KDP14-06-6L
6	8	3-1/2	.375	KDP14-06-8
7	8	2-1/2	.3214	KDP14-07-8
8	6	2-5/8	.2813	KDP14-08-6
8	8	1-3/4	.2813	KDP14-08-8S
8	8	2-1/2	.2813	KDP14-08-8
8	10	2-1/2	.2813	KDP14-08-10
10	8	1-1/2	.225	KDP14-10-8
10	10	1-3/4	.225	KDP14-10-10S
10	10	3	.225	KDP14-10-10
10	12	3	.225	KDP14-10-12
12	8	1-3/4	.1875	KDP14-12-8S
12	8	2-3/4	.1875	KDP14-12-8
12	10	2	.1875	KDP14-12-10
12	14	2-1/4	.1875	KDP14-12-14
14	14	1-1/4	.1607	KDP14-14-14
15	12	1-1/2	.150	KDP14-15-12
16	10	1-3/4	.1406	KDP14-16-10
16	12	2-1/2	.1406	KDP14-16-12
16	16	3-1/4	.1406	KDP14-16-16
18	8	1-7/8	.125	KDP14-18-8
20	8	2	.112	KDP14-20-8
20	10	1-5/8	.112	KDP14-20-10
24	14	1-3/4	.0937	KDP14-24-14
32	16	1-3/8	.0708	KDP14-32-16
32	20	2	.0708	KDP14-32-20
32	40	2-1/2	.0708	KDP14-32-40
36	20	1-1/2	.0631	KDP14-36-20
42	24	1-1/2	.0544	KDP14-42-24
46	46	1-1/4	.0498	KDP14-46-46
48	18	1-1/2	.0478	KDP14-48-18
48	36	1-1/2	.0478	KDP14-48-36
48	48	1	.0478	KDP14-48-48
56	32	3/4	.0413	KDP14-56-32
64	45	3/4	.0364	KDP14-64-45
64	64	7/8	.0364	KDP14-64-64



$$WD = 2.25/DP$$

$$20 DP \text{ \& finer } WD = 2.2/DP + .002$$

*Stem design and stroke length vary, please confirm tool specifications with your salesmen.*

### Internal Trimming Chart

#### 14-1/2° PA

Teeth in Part		Max in Cutter	Teeth in Part		Max in Cutter
18	-	4	34	-	12
19	-	4	35	-	12
20	-	5	36	-	13
21	-	5	37	-	13
22	-	6	38	-	14
23	-	6	39	-	15
24	-	7	40	-	15
25	-	7	41	-	16
26	-	8	42	-	16
27	-	8	43	-	17
28	-	9	44	-	18
29	-	9	45	-	18
30	-	10	46	-	19
31	-	10	47	-	20
32	-	11	48	-	20
33	-	11			

For complete trimming chart, see Section G.