

FMF30 SERIES

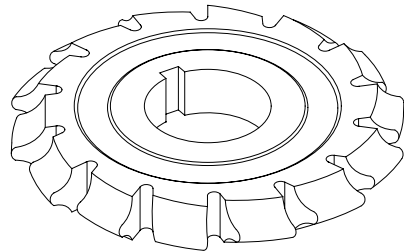
30° PA

Module Pitch	Cutter Dia.	Size Hole	Specify Cutter Number
0.5	2-1/2	1	FMF30-050
0.75	2-3/4	1	FMF30-075
1	3	1	FMF30-100
1-1/4	3	1	FMF30-125
1-1/2	3	1	FMF30-150
1-3/4	3	1	FMF30-175
2	3	1	FMF30-200
2-1/2	3	1	FMF30-250
3	3-1/2	1	FMF30-300
3-1/2	3-1/2	1	FMF30-350
4	3-1/2	1	FMF30-400
4-1/2	3-1/2	1	FMF30-450
5	3-1/2	1	FMF30-500
6	3-3/4	1-1/4	FMF30-600

MODULE

Single Involute Spline

Full Fillet



ANSI B92.2M-1980

Cutter #	Range
1	135 to a rack
2	55 to 134 teeth
3	35 to 54 teeth
4	26 to 34 teeth

Cutter #	Range
5	21 to 25 teeth
6	17 to 20 teeth
7	14 to 16 teeth
8	12 to 13 teeth