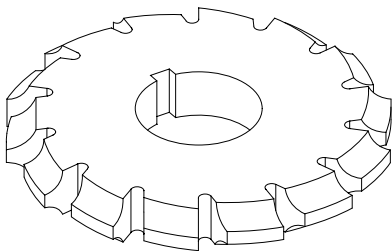


FL30 SERIES

DP, 30°

FLAT ROOT Single Involute Cutters Involute Spline



Diam. Pitch	Cutter Dia.	Size Hole	Specify Cutter Number
2.5/5	4	1-1/4	FL30-250
3/6	3-3/4	1-1/4	FL30-300
4/8	3-3/4	1-1/4	FL30-400
5/10	3-1/2	1-1/4	FL30-500
6/12	3-1/2	1-1/4	FL30-600
8/16	3-1/2	1	FL30-800
10/20	3	1	FL30-010
12/24	3	1	FL30-012
16/32	3	1	FL30-016
20/40	3	1	FL30-020
24/48	3	1	FL30-024

Cutter #	Range
1	135 to a rack
2	55 to 134 teeth
3	35 to 54 teeth
4	26 to 34 teeth

Cutter #	Range
5	21 to 25 teeth
6	17 to 20 teeth
7	14 to 16 teeth
8	12 to 13 teeth