

BR30 SERIES

DP 30° PA

No. Teeth	Part		Broach				Series
	Major	Minor	Overall Length	Length of Cut		Auto Puller	
				Min.	Max.		
7	.526	.393	28	1/2	1-1/2	3/8	BR30-007
8	.588	.449	32	1/2	1-1/2	3/8	BR30-008
9	.651	.509	36	5/8	1-5/8	1/2	BR30-009
10	.713	.570	39	5/8	1-5/8	1/2	BR30-010
11	.776	.631	39	5/8	1-7/8	1/2	BR30-011
11	.776	.631	30	1/2	1-1/2	1/2	BR30-011S
12	.838	.692	39	5/8	1-7/8	5/8	BR30-012
12	.838	.692	30	1/2	1-3/4	5/8	BR30-012S
13	.901	.754	39	5/8	1-7/8	5/8	BR30-013
13	.901	.754	32	1/2	1-3/4	5/8	BR30-013S
14	.963	.815	43	3/4	3	3/4	BR30-014
14	.963	.815	35	1/2	2-1/2	3/4	BR30-014S
15	1.026	.877	43	3/4	3	3/4	BR30-015
15	1.026	.877	35	1/2	2-1/2	3/4	BR30-015S
16	1.088	.939	43	3/4	3	3/4	BR30-016
16	1.088	.939	35	1/2	2-1/2	3/4	BR30-016S
17	1.151	1.001	43	3/4	3	3/4	BR30-017
17	1.151	1.001	35	1/2	2-1/2	3/4	BR30-017S
18	1.213	1.063	43	3/4	3	3/4	BR30-018
18	1.213	1.063	35	1/2	2-1/2	3/4	BR30-018S
19	1.276	1.125	43	3/4	3	1	BR30-019
19	1.276	1.125	35	1/2	2-1/2	1	BR30-019S
20	1.338	1.188	43	3/4	3	1	BR30-020
20	1.338	1.188	35	1/2	2-1/2	1	BR30-020S
21	1.401	1.250	43	3/4	3	1	BR30-021
21	1.401	1.250	35	1/2	2-1/2	1	BR30-021S
22	1.463	1.313	43	3/4	3	1	BR30-022
22	1.463	1.313	35	1/2	2-1/2	1	BR30-022S
23	1.526	1.375	43	3/4	3	1	BR30-023
23	1.526	1.375	35	1/2	2-1/2	1	BR30-023S
24	1.588	1.438	43	3/4	3	1	BR30-024
24	1.588	1.438	35	1/2	2-1/2	1	BR30-024S
25	1.651	1.500	45	3/4	3	1-1/4	BR30-025
25	1.651	1.500	35	1/2	2-1/2	1-1/4	BR30-025S
26	1.713	1.563	45	3/4	3	1-1/4	BR30-026
26	1.713	1.563	35	1/2	2-1/2	1-1/4	BR30-026S

**16/32 Diametral Pitch
Flat Root, Side Fit
30° Involute Spline
Pull Broach
Splines Only**



ANSI B92.1-1970
Class 5 Fit

Length of cut is predicated on mild steel applications.

Puller style and size may vary. Please inquire.